

**Group Travelmasters Black Hill Spectacular:
July 18-23, 2024 (Projected Dates)**



July 18 – Badlands National Park

Welcome to your Group Travelmasters Tour! We are picked up at the omaha Airport. Travel today through South Dakota to Badlands National Park, where we'll meet one of their rangers for a step-on guided tour through the park. The Badlands feature a rugged beauty unlike anywhere else in the world. Learn about it's unique geology, fossil beds and the mixed-grass prairie where bison, bighorn sheep and prairie dogs call home. Arrive this evening in the beautiful Black Hills in the fun town of Keystone, your home for the next five nights. **(D)**



July 19 – 1880 Train / Mount Rushmore

A full first day of Black Hills' best await! First, we'll make a stop at the National Presidential Wax Museum featuring life-sized wax replicas of U.S. presidents. Then, board the renowned 1880 Train for our ride through the heart of the beautiful Black Hills to Hill City! Follow the route of gold prospectors and wind through forests, meadows and wooded canyons aboard this historic steam train. Upon arrival, enjoy some free time to explore at your leisure before our private tasting of Dakota-made wines at Twisted Pine Winery. After our return trip back to Keystone, head to nearby Mount Rushmore National Memorial for free time to explore, to enjoy an evening meal together at Carver's Cafe on-site and at dusk, enjoy the Mount Rushmore Evening Lighting Ceremony! **(B, D)**



July 20 – Bear Country USA / Ft. Hays Chuckwagon Supper & Show

Spend a leisurely morning in Keystone before heading out to Bear Country USA! This unique drive-through wildlife park is sure to leave a lasting memory. We'll meet our step-on guide who will take us through the park to observe black bears, elk, mountain lions, buffalo, reindeer and other wildlife in their natural environment. A picnic lunch near Canyon Lake precedes our visit to the serene Chapel in the Hills. Later, be amazed during our stop at the Reptile Gardens – home to more species and subspecies of reptiles than any other zoo or wild animal park in the world! This evening finds us at the Fort Hays Old West Town Square for the Ft. Hays Chuckwagon Supper & Musical Variety Show. Enjoy a hearty chuckwagon meal and the most entertaining show in the Black Hills! **(B, L, D)**



July 21 – Spearfish Canyon / Deadwood, SD

This morning we head north for our scenic drive on the Spearfish Canyon Scenic Byway, featuring thousand-foot-high limestone walls lining the highway. Grab your cameras on this 22-mile journey winding through the canyon floor past waterfalls and unique beauty. Continue to the gambling town of Deadwood, SD where we enjoy lunch together and free time for you to try your luck. Here, we also meet our local guide for our Original Deadwood and Mt. Moriah "Boot Hill" Cemetery Tour to hear about an era gone by. Back in Keystone, you'll have the evening to spend at your leisure and enjoy the "Boardwalk" – filled with numerous shops, restaurants and bars. **(B, L)**



July 22 – Custer State Park Jeep Tour / Wind Cave National Park

Our final day in the Black Hills is one you won't forget! We head to Custer State Park this morning for our Buffalo Safari Jeep Tour where a professional driver/guide takes you off road (only where they are permitted) to provide historical and educational information about Custer State Park and its wildlife. After the tour, lunch will be waiting for us at the prominent State Game Lodge. This afternoon, continue to Wind Cave National Park and a one-of-a-kind Garden of Eden Cave Tour. This one-hour tour is a perfect sample of Wind Cave, where small amounts of all the beautiful cave formations are seen. After the tour we begin to make our way back, but not without a stop for an afternoon treat at Custer's famed Purple Pie Place! We'll then spend our evening at Crazy Horse Memorial to view and learn about this massive mountain carving and enjoy an evening meal together before making our way back to Keystone for our last night. **(B, L, D)**



July 23 – Wall Drug / Return Home

We'll head out of the Black Hills and make a stop to enjoy breakfast together at Wall Drug – the world's largest Drug Store. Continue to make our way back home, enjoying the company of our fellow travelers for one last day. This evening, arrive back at your initial pick-up points with special memories of your Black Hills and Badlands Tour! We board our return flight from Omaha to home. **(B)**

Meals Included:

- (B)** – Breakfast
- (L)** – Lunch
- (D)** – Dinner

Call for pricing and air quote!